

# ACE Controls Crossover Products



A STABILUS COMPANY

Deschner Item	ACE Crossover	Item #	Mounting Type	List Price	Notes
1001-31-1/2, 1002-31-1/2, 1003-31-1/2, 1004-31-1/2	VC 2515-F	164-0310	Smooth Body	\$283.74	ACE = 0.59" stroke, Deschner = 0.5" stroke
	VC 2515-FT	164-0300	Threaded Body	\$287.72	ACE = 0.59" stroke, Deschner = 0.5" stroke
1001-31-1, 1002-31-1, 1003-31-1, 1004-31-1	VC 2530-F	164-0311	Smooth	\$296.00	ACE = 1.18" stroke, Deschner = 1" stroke
	VC 2530-FT	164-0301	Threaded Body	\$299.80	ACE = 1.18" stroke, Deschner = 1" stroke
1001-31-2, 1002-31-2, 1003-31-2, 1004-31-2	VC 2555-F	164-0312	Smooth	\$308.99	
	VC 2555-FT	164-0302	Threaded Body	\$312.79	
1001-31-3, 1002-31-3, 1003-31-3, 1004-31-3	VC 2575-F	164-0313	Smooth	\$362.65	
	VC 2575-FT	164-0303	Threaded Body	\$970.42	
5001-31-4, 5002-31-4, 5003-31-4, 5004-31-4	VC 25100-F	164-0314	Smooth	\$394.60	
	VC 25100-FT	164-0304	Threaded Body	\$398.36	
5001-37-6, 5002-37-6, 5003-37-6, 5004-37-6	VC 25125-F	164-0315	Smooth	\$410.13	ACE = 5" stroke, Deschner = 6" stroke
	VC 25125-FT	164-0305	Threaded Body	\$417.81	ACE = 5" stroke, Deschner = 6" stroke
Mounting Block	Clamp Mount	250-0465			For ACE VC 2515-F, VC 2530-F, & VC 2555-F
	Clamp Mount	250-0264			For ACE VC 2575-F, VC 25100-F, & VC 25125-F, ACE mount is 0.75" longer than Deschner mount
	Threaded Mount	250-0044			For all ACE threaded body units

\*ACE products are **not** a drop-in replacement. Please reference catalog or contact customer service to confirm application fit.

\*\*Deschner products rated to 1200 lbs, ACE rated to 787 lbs.

\*\*\*For Deschner Mini K, Cushion-Start, Slow Return, or Skipchek product lines, please contact [Applications@acecontrols.com](mailto:Applications@acecontrols.com).

## CONTACT INFORMATION:

**ACE Controls Customer Service:** [Customerservice@acecontrols.com](mailto:Customerservice@acecontrols.com)

**ACE Controls Application Engineers:** [Applications@acecontrols.com](mailto:Applications@acecontrols.com)

## VISIT ONLINE:

[www.acecontrols.com](http://www.acecontrols.com)

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ACE Controls Inc.

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2003-31-1/2	MA150	124-0301	Threaded Body	\$73.61	Matches 0.5" stroke Body is smaller and threaded
2002-31-1/2	MA150	124-0301	Threaded Body	\$73.61	Matches 0.5" stroke Body is smaller and threaded Max energy is 300 in-lbs vs Cushioneer's 400 in-lbs
2003-31-1	MA600	126-0001	Threaded Body	\$130.64	Matches 0.5" stroke Body is threaded
2002-31-1	MA600	126-0001	Threaded Body	\$130.64	Matches 0.5" stroke Body is threaded Max energy is 600 in-lbs vs Cushioneer's 800 in-lbs
2003-31-2	MA3350	206-0002	Threaded Body	\$196.90	Matches 2" stroke Body is larger and threaded Max energy is 3,800 in-lbs vs cushioneer's 800 in-lbs
2002-31-2	MA3350	206-0002	Threaded Body	\$196.90	Matches 2" stroke Body is larger and threaded Max energy is 3,800 in-lbs vs cushioneer's 1,600 in-lbs
6000-31-1/2	SC300-5	195-0121	Threaded Body	\$144.95	Slightly longer stroke(0.63vs0.5) Body is smaller and threaded Max energy is 650in-lbsvs Cushioneer's 400in-lbs Model based on Effective Weight
	SC300-6	195-0122			
	SC300-7	195-0123			
	SC300-8	195-0101			
	SC300-9	195-0102			
6000-31-1	SC650-5	196-0121	Threaded Body	\$175.54	Slightly shorter stroke (0.91 vs 1) Body is threaded Max energy is 1,860 in-lbs vs Cushioneer's 800 in-lbs Model based on Effective Weight
	SC650-6	196-0122			
	SC650-7	196-0123			
	SC650-8	196-0101			
	SC650-9	196-0102			
6000-31-2	SC650-5	196-0121	Threaded Body	\$175.54	Shorter stroke (0.91 vs 2) Body is threaded Max energy is 1,860 in-lbs vs Cushioneer's 1,500 in-lbs Model based on Effective Weight
	SC650-6	196-0122			
	SC650-7	196-0123			
	SC650-8	196-0101			
	SC650-9	196-0102			
Impacta M14 (7143-16-050X)	MC150MH	190-0305	Threaded Body	\$79.92	Model based on Effective Weight
	MC150MH2	190-0306	Threaded Body	\$81.89	
	MC150MH3	190-0359	Threaded Body	\$85.44	
Impacta M20 (7203-20-075X)	MC225M	191-0304	Threaded Body	\$71.70	Model based on Effective Weight
	MC225MH	191-0305	Threaded Body	\$83.87	
	MC225MH2	191-0306	Threaded Body	\$88.50	
Impacta M25 (7253-24-1X)	MC600M	192-0304	Threaded Body	\$101.39	Model based on Effective Weight
	MC600MH	192-0305	Threaded Body	\$113.92	
	MC600MH2	192-0306	Threaded Body	\$117.41	
Impacta M27 (7273-24-1X)	MC600M	192-0304	Threaded Body	\$101.39	Model based on Effective Weight
	MC600MH	192-0305	Threaded Body	\$113.92	
	MC600MH2	192-0306	Threaded Body	\$117.41	